

## BRASS T-HANDLE CANE COUPLER INSTRUCTIONS

The brass coupler is excellent for joining the handle and shaft of a cane for a comfortable, practical cane that is strong enough for everyday use.

**STEP 1** Make a 1" tenon on the top of the shaft as well as the handle where it slides into the coupler. This can be done with a lathe, pocket or carving knife, or a 1" tenon cutter. Finish all of the cane parts before assembly.

**STEP 2** Slide the handle into the coupler to the location you would like it to be after the cane is assembled and mark the location of the hole in the underside of the coupler.

**STEP 3** Drill a 1/8" hole through the handle at the location marked in the previous step.

**STEP 4** Drill a 1/8" hole into the center of the cane shaft at least 2" deep.

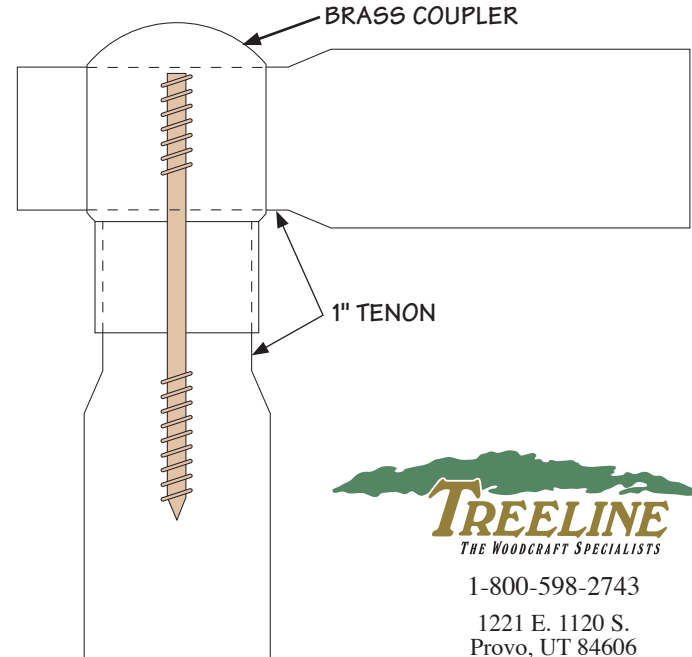
**STEP 5** Thread the screw (supplied) into the shaft until there is 1" of the screw left out of the wood.

**STEP 6** Using pliers, grasp the head of the screw above the "score line" and break the head of the screw off.

**STEP 7** Slide the handle into the coupler and line up the hole you drilled with the hole in the bottom of the coupler.

**STEP 8** Holding the coupler and handle in place, carefully thread the shaft with the screw into the bottom of the handle. Do not overtighten. Adhesive may be used on the screw threads prior to assembly for added strength.

Your cane should be ready to use.



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