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## **24k Twist Pen Kit**



*For use with the following:*

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213-8000

## Before Assembly:

**Read the assembly instructions completely.** Layout the pen parts according to the drawing. This will help familiarize yourself with the parts and how they will go together. We strongly recommend using a vice clamp with wooden jaws during assembly to avoid damaging the parts.

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## Assembly:

1. Press the writing tip into the smaller end of the long barrel.
2. Press the twist mechanism, brass end first, into the opposite end of the same barrel 1/4" past the ring-like indention on the chrome portion of the mechanism. Test the fit and press the mechanism in until the refill extends through the tip to your liking. DO NOT push it in too far, as you cannot pull it back.

3. Thread the ink refill into twist mechanism.
4. Slide the clip onto the stepped portion of the cap. This will only slide part way on so do not attempt to force it on.
5. Press the clip/cap assembly into the smaller end of the short barrel.
6. Slide the short barrel over the exposed twist mechanism to complete the pen.

